



HYBRID WARRANTY & LIFE CYCLE

	WARRANTY*	LIFE CYCLE	SUPPLIER
ALUMINIUM PROFILES	25 YEARS	60+ YEARS	SENIOR ARCHITECTURAL
TIMBER PROFILES	10 YEARS	40+ YEARS	HOLZ SCHILLER
POWDERCOATING**	25 YEARS	40+ YEARS	SENIOR ARCHITECTURAL
ESPAG HANDLES	10 YEARS	30 YEARS	SECURISTYLE
FRICTION HINGES (Sterling - Austenitic)***	12 YEARS	30 YEARS	SECURISTYLE
FRICTION HINGES (Defender - Ferritic)****	10 YEARS	30 YEARS	SECURISTYLE
ESPAG GEARING (Standard Finish) (Gear Box, Espag Arms & Hinge Protector)	10 YEARS	30 YEARS	MACO
ESPAG GEARING (Tri-Coat Finish) (Keeps & Cover Plate)	15 YEARS	30 YEARS	MACO
TILT TURN GEARING	10 YEARS	30 YEARS	WINKHAUS
GASKETS (EPDM)	10 YEARS	20+ YEARS	PAL GLAZING PRODUCTS

* In accordance with relevant terms and conditions

** Subject to hazardous location

***Heavy Duty Sterling Hinge available from Senior Architectural Systems

**** For information only - Standard duty hinge available direct from Securistyle, NOT from Senior Architectural Systems